

## P/PC Series

### How to operate

- As a support before purchasing the products, the operation method is introduced.  
Please refer to the operating instruction before actually using the sealer.
- The operation method introduced at this page is for the latest model.

(See “[P\\_how\\_to\\_operate.pdf](#)”)

### Main parts that require the routine maintenance and periodic replacement.

- Heating Element
- Teflon Tape
- Silicone Rubber
- Glass Tape
- Sarcon Sheet
- Microswitch
- Cutter Blade (for PC series only)

Please refer to the link here for the functions of each part listed above. ([Link to FAQ.](#))

### How to replace the major parts? ([Link to PDF file “p\\_maintenance.pdf”.](#))

### P/PC Series Troubleshooting

For the columns marked with an asterisk (\*) in the “solutions”, please noted that these problems should be addressed by an electrician. If there are any problems, please contact your dealer or Fuji Impulse.

Problems	Problem Areas	Solutions
Sealing cannot be made even after depressing the pressure lever.	The power cord is disconnected.	Try pulling the power cord of the suspicious area where the cord may be disconnected. If the cord coating stretches, the cord is disconnected. Replace the cord.
	Contact failure of the attachment plug.	*Plug cannot be disassembled. Cut off the disconnected part and replace the cord with the commercial item.
	Defect in an electrical circuit.	Check the connection to the wall outlet, or the electricity (voltage) by using a tester.
	Microswitch is damaged or malfunctioning.	*Replace the microswitch.
	Defect in the timer.	*Replace the timer.

Heat indicator light is always on and the heating element burns.	Timer is broken.	*Replace the timer.
	Taking too much heating time/ Cooling time is not enough.	*Repair or replace the timer. Reduce the heating time and allow more cooling time.
Heat indicator light turns on but there is no heat.	The heating element is severed.	If the glass tape and Sarcon sheet is damaged, replace them before replacing the heating element.
	Contact failure of the terminal part of the heating element.	Polish where contacts to the heating element with sandpaper.
	The installation order of the electrode part is wrong, or the screw is loosened.	Install properly after checking the installation order.
	Transformer is damaged or the transformer lead wire is disconnected.	*Replace the transformer.
The heating element easily breaks.	The heating element is severely damaged.	Set the heating time at the minimum required to make a sufficient seal.
	The temperature of the frame body is raised too high after constant use of the sealer.	Release the pressure lever after the beep sound, take more operating interval, or reduce the frequency to 1,000 times per day.
	Glass tape and Sarcon sheet is damaged.	Replace the glass tape and Sarcon sheet.
Sealing is not clean	Teflon tape is damaged.	Replace the Teflon tape.
	Silicon rubber is damaged.	Replace the silicone rubber.
	Cooling time is not sufficient.	Release the pressure lever after the beep sound.