

1-13 Common problems and solutions

If you are experiencing problems with the machine, please refer to the chart below.

Carefully follow the directions in the operating instructions when replacing parts.

Please consult with your dealer or Fuji Impulse if the problem cannot be resolved after referring to the chart.

Please refer any questions regarding replacement of parts not listed in the operating instructions or adjustment of such parts to your dealer or Fuji Impulse.

Items marked with an asterisk * in the "Solutions" column refer to the fact that these problems should be addressed by an electrician. If there are any problems, please contact your dealer or Fuji Impulse.



When replacing parts, be sure to unplug power cord from the wall outlet.

Problems	Check	Solutions
The digital display does not turn ON even after turning ON the power switch.	Does the electricity come to the outlet?	Please make sure the electricity flows to the outlet.
	Is the power plug fully plugged in?	Insert the power plug fully into the outlet.
	Is the power plug damaged?	Replace the power cord or power plug.
	Is the fuse on the rear side of the machine blown?	Replace the fuse.
	Is the upper cover open?	Close the upper cover.
Heating lamp turns ON, but there is no heat or the sealing cannot be made.	Is the heating element severed?	Replace the heater unit.
	Bad connection between the electrode and heating element.	Make sure that the heating element is properly mounted to the electrodes, and then tighten the screws that fix the heater unit.
Seal belt easily breaks.	The set heating temperature is too high.	Set the heating temperature to the lowest in which sealing is possible.
	Too much tension is applied to the seal belt.	Adjust the seal belt pulling tension properly referring to "1-10-5 Adjust the seal belt pulling tension."
Sealing is not clean.	Is the heating temperature set according to the film thickness?	Adjust the heating temperature.
	Is the seal belt speed set properly?	Adjust the belt speed.
	Is there any damage to the seal belt?	Replace the seal belt.
The power switch automatically turned OFF.	-----	* Control unit may be damaged. Replace the control unit.
The heating lamp continues to be ON and the heating element and seal band burn.		

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Error message

Error message	Problems	Solutions
	Displayed due to the motor abnormality. The design roller may be tightened too much.	Loosen the design roller adjusting nut referring to "1-10-4 Adjust the design roller." * When the error message is still displayed after performing above, please contact your local dealer or Fuji Impulse for the machine repair.
	Heating element is severed.	Replace the heater unit.
	Too many leads are plugged into the single outlet.	Do not plug in too many leads into the single outlet.
	Do you use the heater unit specified by Fuji Impulse?	Use the heater unit only specified by Fuji Impulse.
	Is the temperature sensor removed or shifted from the proper position?	Replace the heater unit.
	Is the temperature sensor removed or shifted from the proper position?	Replace the heater unit.
	Is the temperature sensor broken?	-----
	-----	* The temperature sensor is broken. Replace the temperature sensor or contact your local dealer or Fuji Impulse for the machine repair.

Items marked with an asterisk * in the "Solutions" column refer to the fact that these problems should be addressed by electrician. If there are any problems, please contact with your dealer or Fuji Impulse.