

9-2 For FEP-OS-N1

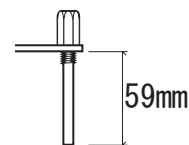
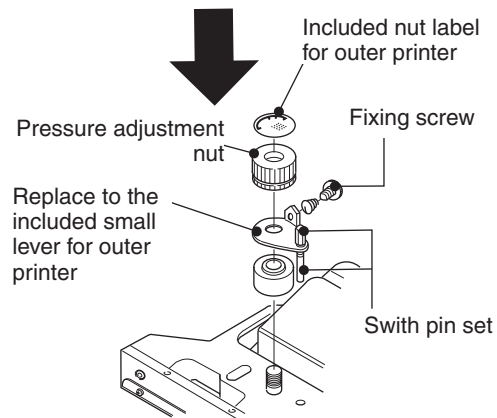
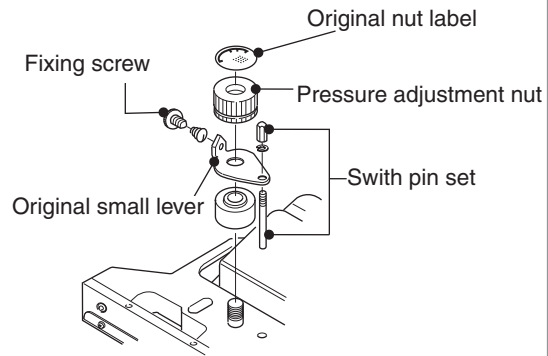
When install on the FA, OPL series sealer

Since the small lever on the FA, OPL series sealer interferes with the outer printer, replace it and install the included small lever for outer printer instead.

- 1-1** Turn the FA or OPL pressure adjustment nut (on the center of the pressure lever) counter-clockwise and remove it to take off the small lever.
- 1-2** Remove the switch pin set and fixing screw from the original small lever and peel off the original label on the pressure adjustment nut.
- 1-3** Attach the removed switch pin set and fixing screw with the new small lever for outer printer which is included in accessories.
- 1-4** Paste the new label for outer printer (included in accessories) on the pressure adjustment nut.
- 1-5** Install the new small lever and pressure adjustment nut on FA or OPL sealer.

If adjustment of sealer is not good after the replacement of small lever (sealing might become impossible, etc.), please consult with your local dealer or Fuji Impulse.

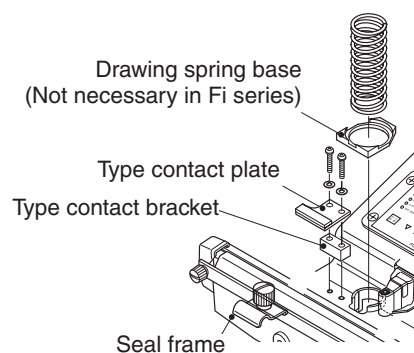
TIPS Adjust the length of switch pin to 59mm as the right illustration




The following procedure is common to FA, OPL and Fi series.


- 2** Attach the type contact bracket and the type contact plate on the seal frame, and fasten by two screws.
- 3** Fit the drawing spring base into the seal frame.

TIPS Open the pressure lever while installing the printer.

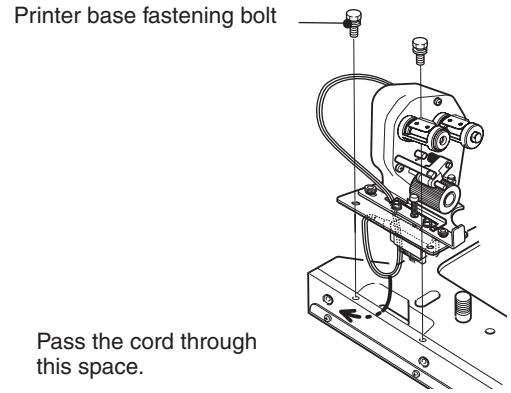


- 4 Pass the heater section cord (white) through the space (hole) for the printer on the pressure lever.
Next, put the heater section into this space.
Take care not to hurt types.
- 5 Fix the printer base to the pressure lever with two bolts (M6).
- 6 Insert the power cord plug (black) into the outlet located on the upper back side of sealer.

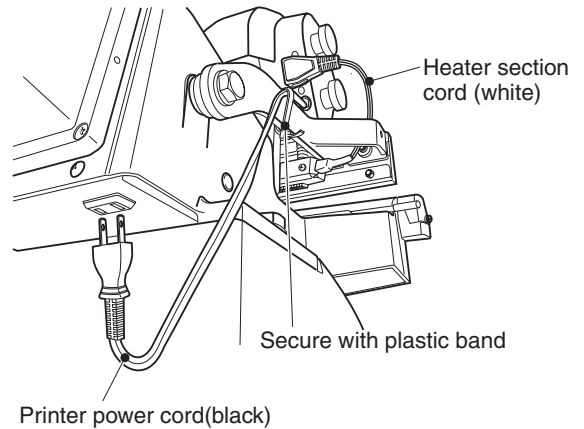
 **Warning** Make sure not to put the white power cord plug for heater section into the outlet for the printer's power cord plug.

 **Warning** Do not put the power cord plug (black) into any other outlet such as the outlet in your work place.
It is very dangerous due to different electric capacities.

- 7 Secure the power cord plug to the pressure lever with the included plastic band to avoid its interfering with the movement of the pressure lever.



Pass the cord through this space.

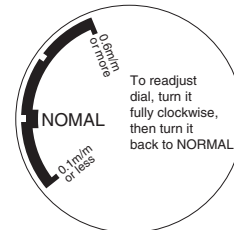


When install on the FA,OPL series sealer.

When FEP-OS-N1 is installed on FA series sealer, replace the label on the pressure adjustment nut with the label specific to the outer printer (included).

- 8 Turn the pressure adjustment nut clockwise until it stops and secure it with the screw.
- 9 Remove the original label on the pressure adjustment nut, and also remove any residual glue with paint thinner, and clean with alcohol.
- 10 Match the pointer on the small lever with the word "0.1 mm or less" on the included label for outer printer and paste this label.
Then adjust the nut to the optimum pressure for your pouch.
("NOMAL" position is standard.)

Original label



Included label for outer printer

