

15 Common problems and solution

If you are experiencing problems with the machine, please refer to the chart below.

Carefully follow the directions in the operating instructions when replacing parts.

Please consult your dealer or Fuji Impulse if after referring to the chart, the problem cannot be resolved.

Please refer any questions regarding replacement of parts not listed in the operating instructions or adjustment of such parts to your dealer or Fuji Impulse.

Items marked with an asterisk *in the "Solutions" column refer to the fact that these problems should be addressed by an electrician. If there are any problems, please contact your dealer or Fuji Impulse.



When replacing parts, be sure to unplug power cord from the wall outlet.

Problems	Check	Solutions
Sealing results in unsatisfactory	Dirty on the heating element, teflon sheet, or silicone rubber	Wipe with clean cloth
	Teflon sheet is damaged	Replace the teflon sheet
	Silicone rubber is damaged	Replace the silicone rubber
	Glass tape is damaged	Replace the glass tape
	Too much heating time	Set the heating time at the minimum time required to make a beautiful sealing
	Shortage of cooling time	Add a few seconds for cooling
Heating element easily tear	Too much heating time	Set the heating time at the minimum required to make a beautiful sealing.
	Shortage of cooling time	Add a few seconds for cooling
	Glass tape or sarcon sheet is damaged	Replace the glass tape or sarcon sheet
	Defective electrode	Replace the electrode
Sealing is uneven on right and left sides	Silicone rubber is damaged	Replace the silicone rubber
	There is space between the pressure lever (upper lever) and the frame (lower lever) on either side.	If you recognize the gap between them, please consult your local dealer.
Heating element breaks and rises in the center part	Electrode is damaged	*Replace the electrode
	Silicone rubber is exhausted and uneven	*Replace the silicone rubber
	Depressing the foot pedal too strong	Depress the foot switch softer
Sealing is performed, but heating lamp does not turn ON.	-----	Heating lamp may be damaged. *Replace the timer

Electric problems



When dealing with problems such as those described below, it is not a simple matter of replacing the part or adjustment. Please contact your dealer or Fuji Impulse after the following check.

Problems	Check	Solutions
Power lamp turns on, but pressure lever fails to lower even when foot pedal is depressed.	Disconnection of foot switch	Depress the foot switch and check the sequencer input lamp [X1] is on or not.
	[X2] cylinder sensor switch to confirm "lever upper side state" is slipped.	Check the sequencer input lamp [X2]
When foot switch depressed, pressure lever closes but re-open soon.	[X3] cylinder sensor switch to confirm "lever lower" state is slipped.	Check the sequencer input lamp [X3]

Other possibilities, lever cylinder electromagnetic valve may be damaged.

Problems	Check	Solutions
Machine works, but seal is impossible for the leak of pressure.	Compressor does not provide enough pressure.	Check the pressure of air compressor. Setting value (441Kpa)